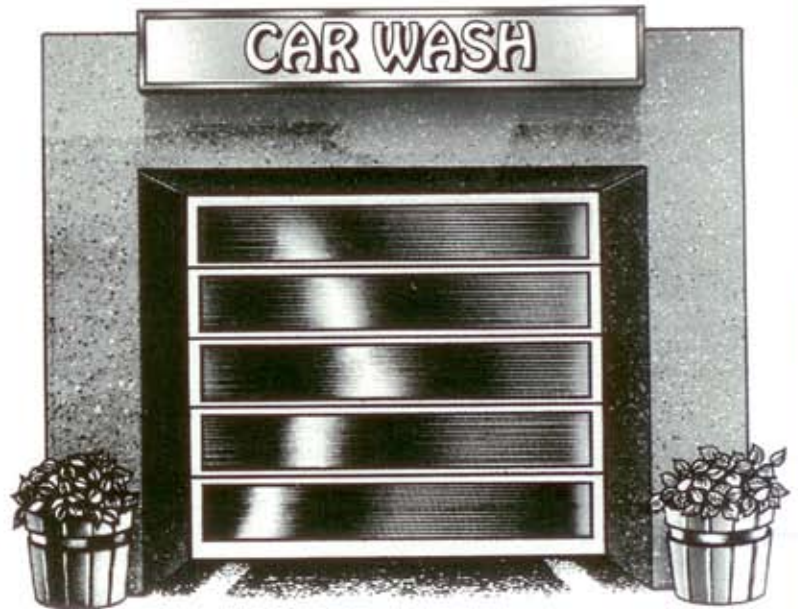


# MONARCH MODEL - CAR WASH DOOR

by ARM-R-LITE Door Manufacturing Company

## SPECIFICATIONS:

- Rails & Stiles:** To be joined by heli-arc welds in unexposed locations. Aluminum alloy 6063T-6. Door thickness 1 3/4". Bottom rail 4 1/2". Meeting rails 3 3/8". Top rail 2 3/4". End stiles 3 3/8".
- Finish:** Anodized per aluminum association specification A-21. Clear anodized, dark bronze and baked on white - stock colors. Custom colors available in high performance PPG Duranar® & Kynar® 5000 finishes, etc.
- Glazing:** Bronze tinted polycarbonate thermoglazing set in continuous vinyl channel and held in place with a rigid plastic snap in bead.
- Bottom Weather Seal:** Cold weather vinyl astragal.
- Side Weather Seal:** Wood jambs - positive seal aluminum or vinyl stops. Steel jambs - vinyl perimeter seal.
- Track:** ARM-R-TITE® galvanized 3" track.
- \*ARM-R-LITE's Track-Kote:** Powder coating system, for track and hinges is available as a rust inhibitor for this high moisture environment.
- Hardware:** Stamped 14 gauge galvanized steel.
- Rollers:** Heavy duty full ball bearing with hardened inner race. \*Specially designed moisture resistant polyethylene rollers available.
- Counter Balance:** Torsion springs, cast aluminum drums, air craft cable. 100,000 cycle is standard.
- Locking Device:** Interior slide bolt.
- Reinforcing:** As required.
- Wind Load:** All doors constructed to meet or exceed standards established under National Association of Door Manufacturers' specification 102-1988.



## ADVANTAGES OF ALUMINUM CONSTRUCTION

- 4 Sided or Tubular Extrusions provide doors of exceptional strength and unmatched durability.
- Welded construction, unique to ARM-R-LITE, is far superior to the through bolts of competitors. How so? A bolt loosens and comes apart over time . . . unlike a permanent weld.

## BENEFITS OF POLYCARBONATE GLAZING

- Lightweight
- Virtually unbreakable
- Energy Saving
- Transparent - offers 83% light transmission in clear form

## Manufactured By:



2700 Hamilton Boulevard  
South Plainfield, New Jersey 07080  
Tel: 908-754-2600  
Fax: 908-754-6522  
[www.aluminumdoors.com](http://www.aluminumdoors.com)  
e-mail: [info@armrlite.com](mailto:info@armrlite.com)